Date of issue: July 18 Version: 030060/6.0

Product Data Sheet



NeoCryl® A-1127

NeoCryl® A-1127 is a self-cross-linking acrylic copolymer dispersion for flexo and gravure printing on flexible packaging films. The product combines excellent adhesion to various packaging films with very good chemical and physical resistance properties.

Product characteristics

Type - Anionic acrylic emulsion

Neutralising agent - Ammonia

Film properties

- Good adhesion on PE, OPP, PA, Aluminium, PET
- Excellent grease resistance
- Good chemical and physical resistance properties

Recommendations for end use

- Surface printing onto polyolefin's
- Heavy duty PE printing
- Primer for WB, UV and Solvent based inks for plain and metalised BOPP and polyester films.

Formulation guidelines

- NeoCryl®A-1127 has a low MFT and does not require a coalescent for optimal film performance.
- Additional information on formulating NeoCryl®A-1127 is available upon request.

Food contact

Food contact compliance statements are available upon request.

Delivery form: 44 % in water.

Product specifications

| Property | Range | Unit | GAP |
|-----------------------|------------------------------|-------|------|
| Appearance | Yellowish translucent liquid | | 0059 |
| Total solids (% w/w) | 43 - 45 | % | 0001 |
| pH (25°C) | 7.3 - 7.9 | | 0016 |
| Visc. Brookfield 25°C | 25 - 175 | mPa.s | 0020 |

Other product data

| Property | Value | Unit | GAP |
|------------------------|----------|------|------|
| MFFT | 7 | °C | 0011 |
| Density 20 °C | ± 1.05 | kg/l | 0006 |
| Free monomer | Max. 500 | ppm | 0118 |
| VOC (theoretical) | 0.06 | % | |
| Preservative(s): | | | |
| BIT (casno. 2634-33-5) | 0.046 | % | 0222 |
| CMIT/MIT (3:1) (casno. | | | |
| 55965-84-9) | 0.0014 | % | 0222 |

Test methods

Test methods (GAP) referred to in the tables are available on request.

Storage guidelines

The resin should be stored indoors in original, unopened, undamaged container in a dry place at storage temperature between 5-40 °C. Exposure to direct sunlight should be avoided.

Shelf life

Under above mentioned storage guidelines, the shelf life of the resin will be 12 months ex work.

Material safety

A Material Safety Data Sheet for this product is available on request.

The user is held to check the quality, safety and other properties of the product referred to herein. The information and recommendations in this document are to the best of our knowledge, reliable. However, no rights whatsoever can be derived from this document or the information contained therein by any party, other than those expressly accepted by a selling entity of the Royal DSM group of companies ("DSM Selling Entity") in a binding sale and purchase agreement for product referred to herein. For the avoidance of doubt THE ROYAL DSM GROUP OF COMPANIES MAKE NO WARRANTY OF ANY KIND, EXPRESS OR IMPLIED, INCLUDING THOSE OF MERCHANTABILITY AND FITNESS FOR PURPOSE. Unless explicitly agreed to otherwise in writing by the DSM Selling Entity, all offers, quotations, sales and deliveries of DSM products are subject to the General Conditions of Sale of such DSM Selling Entity.

This document has been issued by DSM Coating Resins on behalf of the DSM Selling Entity. For more information: www.dsmcoatingresins.com